

Work Order ID 144338

Wednesday, April 13, 2016 8:11:52 AM

144338

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Item ID: D3367-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mounting Bracket

Start Date: 4/13/2016 Start Qty: 10.00

10

Cust Item ID:

Required Date: 4/14/2016 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan:

Date: 16-4-13

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start ***NR1***Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3367

Rev A

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.04

FLOW CNC Waterjet

1-Cut as per Dwg D3367 Dwg Rev: A Prog Rev: A 2-
Deburr if necessary

(12)

DC 16/04/13

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

(12)

DC 16/04/13

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

(12)

JAS
38
9-89

APR 13 2016

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Start Date: 4/13/2016 Start Qty: 10.00

10

Cust Item ID:

Required Date: 4/14/2016 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	Identify as per dwg & Stock Location: <u>W/A</u>	0.00							
160									
Packaging	Memo	0.00							
Packaging	*****STOCK IN BASKET CELL***** LOCATION: WA004								
170	QC21- Final Inspection - Work Order Release	0.00							
170									
QC	Memo	0.02							
Quality Control									

10x CC 16-4-14MCS **APR 14 2016**MCS **APR 14 2016**

Picklist Print

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Work Order ID: 144338

144338

Parent Item: D3367-1

D3367-1

Parent Item Name: Mounting Bracket

Start Date: 4/13/2016

Required Date: 4/14/2016

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP: A05.02.09New issueKJ/JLM
IPP Rev:B 06-08-08 Now On WaterJet JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M1010S.125		Purchased		No		100	sf	2.3000	0.0184	0.193684			

M1010S 125

1010-1025 sheet .125

pc 16/04/13

Location

Loc Qty

Loc Code

MAT019

2.3

111741

2.3

3

DART AEROSPACE LTD		Work Order:	144338
Description: Mounting Bracket		Part Number:	D3367-1
Inspection Dwg: D3367 Rev: A			Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article** ☐ **Prototype**

[illegible]

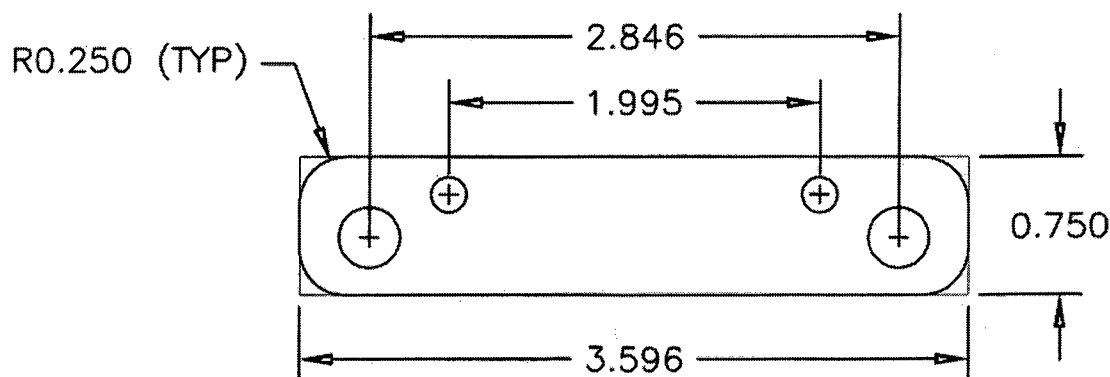
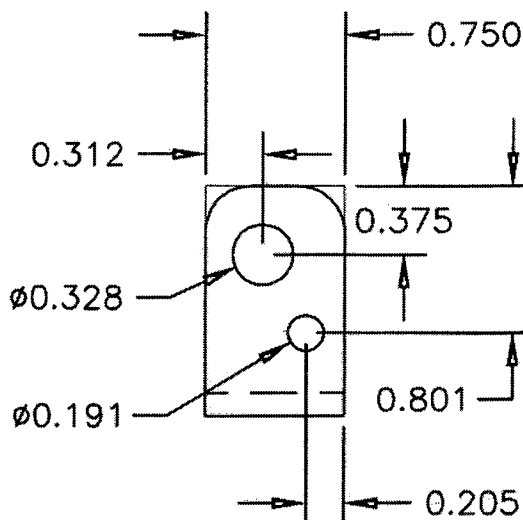
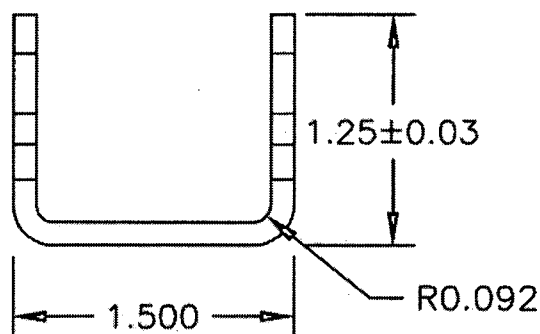
DAS

Measured by:	DL	Audited by:	38 9-89	Prototype Approval:	N/A
Date:	16/04/13	Date:	APR 13 2016	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.06.13	New Issue	KJ/JLM	



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED PH	DRAWING NO. D3367	REV. A SHEET 1 OF 1
DATE 04.12.07		TITLE MOUNTING BRACKET	SCALE 1:1
A	04.12.07	NEW ISSUE	



D3367-1 NOTES

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21,38W/44W/50W/60W/70W SERIES STEEL 11 GAUGE (0.120 THICK) (DART REF. M1010-S11GA)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED

04.12.16

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